



EXOCARB® MAX

Maximum Performance End Mills for Hardened Steels

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List 9110

EXOCARB® MAX-BN-EBD

SPEED FEED 1488	CARBIDE	WXS	2 FLUTE	30°		SHANK h6	STUB	PACKED 1 PIECE
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Radius Tolerance	
1mm ≤ D ≤ 6mm	+/- 0.005mm
8mm ≤ D ≤ 10mm	+/- 0.007mm



EDP Number	Diameter	Length of Cut	Overall Length	Shank Diameter
91100111	1.00	1.50	50.00	6.00
91100211	2.00	3.00	50.00	6.00
91100311	3.00	4.50	50.00	6.00
91100411	4.00	6.00	50.00	6.00
91100611	6.00	9.00	50.00	6.00
91100811	8.00	12.00	55.00	8.00
91101011	10.00	15.00	55.00	10.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Designed for faster speeds and feeds with larger depth of cut.



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium	Hardened Steel						
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140		300	400	17-4 PH						~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1018	1045	1065	4340		○	○	○	○			○	○	○	○	○	○

○ Good ○ Best

